



BAdvantages

of Switching from Dial Gauges, Height Gauges, and Measuring Microscopes to

Non-Contact Measurement



Advantages of Switching from Dial Gauges, Height Gauges, and Measuring Microscopes to Non-Contact Measurement



Advantage

Reduced inspection cycle times for improved work efficiency

»» p. 4

Installing a measurement sensor on equipment enables 100% inline inspection of every part, while also shortening the time needed for measurement for improved inspection efficiency.



Eliminates operator errors for improved accuracy

»» p. 5

Uniform measurement results are guaranteed with the elimination of operator involvement.



Prevents damage to targets

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Non-contact measurement means there is no risk of damaging targets, and accurate measurement is possible even for soft targets.

Versatile lineup of 3D Laser Snapshot Sensors





Advantage l /

Reduced inspection cycle times for improved work efficiency_____

In-line and near-line 100% inspection

Easily installable with no additional equipment needed

Whether retrofitting a machine, or mounting to the end of a robot arm, the LJ-S Series sensors can be easily integrated into new or existing equipment. The built-in laser light source eliminates the need for specialised lighting or lensing, making installation that much easier. Along with this, the World's First auto-scanning mechanism removes the need for motion, or specialised stages, further simplifying the install process.





Reduced near-line inspection times

The position correction function ensures accurate measurement even if the target is at an angle. Even targets that are placed at different height can be quickly and accurately measured.



Advantage 2

Reading errors

Effects of contact

pressure

Eliminates operator errors for improved accuracy

Dial gauge/height gauge

The measured results may vary depending on the position of the operator's eyes or the angle from which the tool is viewed.



LJ-S8000 Series

Values are displayed digitally, so there is no error in the reading.



Soft targets cannot be measured.

Contact measurement with soft targets causes the surface to become indented, leading to measurement errors.

Non-contact measurement means even targets that are easily deformed can be measured accurately.





The indentation amount is the measurement erro



The measured values can be output to a PLC or PC, eliminating the need to worry about mistakes in the entered values.

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	Nov/20/208 12/6/04	40	25.087	13.096	1.147	4.129	0.90	8.018	8752	
	Rev.00308 13.06/48	46	11.189	18,998	1.26	8.942	1.8	8.0.0	6.796	
	New Rockson Lawyer	41.	10.165	15.00	6.04	0.042	6.00	8.016	8.796	
	Nov201208 (2373)		11.988	15.940	1.586	1.129	0.386	8.018	8.752	
	Aur. 20/308 (210-31)		11.064	13.000	1,108	8.329	0.000	6.018	8.752	
	Nov/20/2016 12:07:01	40	11.008	18.996	1.168	8.10%	0.944	8-016	9.752	
	Nov 20 208 12 17 31	41	11.008	28.098	1.104	8.325	0.366	8,218	8752	
	Novite that is a real	46	11.188	13.098	1.144	6.329	0.041	8.018	8.752	
	Nov201204 120101	40	11.000	15.000	1.104	8.339	0.994	8.016	9.712	
	New 20/2016 12/27-22	45	15.008	13.000	1.188	8.329	0.04	8.016	16.752	
	New Wolfsteen (2019-22)	41	11.004	14.998	1.144	6.309	0.944	6.018	9.792	
	No. 20 218 11 11 11	40	11.588	13.098	1.506	8.325	-0.384	8,208	8.752	
	New30/308 (21P.8)	44	11.088	13.996	1.168	8.109	0.000	8.018	8.752	
24	Nov2020208 1237.81		11.008	18.000	1.166	8.829	0.300	8.016	8.752	
14	Aug. 2012/0181 10107-011	41	11.008	13.988	1.168	6.525	0.944	6.018	9.752	
	Nov201204 1219-81	40	12.008	25.098	1.198	0.3079	0.044	8,218	8.752	
18	Rev:00/004 13 07 83	40	16.008	18.000	1.146	8.875	0.844	6.014	6.752	
18	New Decision of stress	40	11.008	10.000	1.148	0.000	0.944	0.718	9.752	
	Nov 20/208 12 57 25	41	15.588	25.998	1.168	8.325	0.384	8,218	8.752	
	Nov 20 20 8 13 27 34	41	11.004	15.000	1.166	8.825	0.344	8-214	8.752	
	Rev 20/208 131/134	40	15.088	14.098	3.144	0.009	0.844	8.014	8.762	
	Nov20020308 1232734	- 41	11.068	15.096	1.146	8.329	0.384	8.018	8.752	
	Nov/Dolfine L2.07.04	40	11.168	15.000	1,148	8.109	0.944	8,014	9.752	
	Nov(20/20# 1217/34	40	15.088	15.000	1.166	8.102	0.340	8/208	8.762	
я.	New 200 X006 13107-05	40	15.088	18.995	1.04	8.942	4.86	8.018	8796	
	Nov/DO/DOR: L2 IP 45	40	11.188	16.000	1.144	8.079	0.000	4,014	8.752	
28	Nov1002008 1210730	40	12.088	13.998	1.108	8.325	0.300	8.009	8.782	
18	Nov201208 (237-34	40	11.005	14.095	1.148	8.309	0.000	8,018	8.752	
64 []	Nov/Holton 1217-34	41	15.089	15.000	1.14	0.540	4.05	6.01%	8.796	

Advantage 3

Prevents damage to targets

Dial gauge/height gauge

There is a risk of targets being scratched.

Depending on the target, the gauge may scratch the surface during measurement.

LJ-S8000 Series

There is no risk of targets being scratched.

Since the measurement is non-contact, there is no need to be concerned about the target being scratched.



Connector terminal coplanarity measurement



Sensor Head Lineup





Dedicated stand



KEYENCE CORPORATION

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